

dup Oct. 31

Work Order ID 92459

92459

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October-30-12 8:04:56 AM

Item ID: D139-799-029

Accept

N900040100

Setup Start *NS1*

Revision ID: ~~PR011M~~

Item Name: Hinged Fuel Cap

Stop *NS2*

Start Date: 10/30/12 Start Qty: 5.00

5

Cust Item ID:

Required Date: 10/31/12 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: *U*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

G

100

0.00

100

DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D139-799-029
CHG001

0.00

DAS
15
2-89
12-10-31
JB

ML512-10-31

C

82

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

5

12/10/31 JB

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

DAS
15
2-89
12-10-31

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October-30-12 8:04:56 AM

Item ID: D139-799-029 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: PRELIM Stop ***NS2***
Item Name: Hinged Fuel Cap
Start Date: 10/30/12 Start Qty: 5.00 ***5*** Cust Item ID:
Required Date: 10/31/12 Req'd Qty: 5.00 ***5*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D139-799-029								
	Location: _____								
	PPP rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Handwritten: 12.10.31

Handwritten: MJS 12-10-31

Handwritten: SN 12/31/12

Picklist Print

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Work Order ID: 92459

Parent Item: D139-799-029

Parent Item Name: Hinged Fuel Cap

Start Date: 10/30/12

Required Date: 10/31/12

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP REV:A NEW ISSUE 12-10-29 JLM VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4722-041 Fuel Cap Hinge Assembly		Manufactured	No				Each	1.0000	92477 ⁵		JB		SP
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				prelim		1							
				91721		1							
AN525-416R10 Screw		Purchased	No				Each	0.0000	123128 ¹⁰		JB		SP
GB200 Acrylic Adhesive, 3.5g		Purchased	No				Each	0.0000	123160 ⁵		JB	12/10/31	SP

SMB SX

SMB SX

SMB SX

28.3 PARTS LIST

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB 200	3.5g ACRYLIC ADHESIVE

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28-00-00

Revision: 6

Qty -021	Qty -025	Part Number	Description
X		D139-799-021	CARGO COMPARTMENT PROTECTIVE TRIM KIT
	X	D139-799-025	CARGO COMPARTMENT RAINGUTTER KIT
2		D4427-1	SCUFF PLATE
	1	D4456-1	FWD RAINGUTTER, LH
	1	D4456-2	FWD RAINGUTTER, RH
	1	D4456-3	AFT RAINGUTTER, LH
	1	D4456-4	AFT RAINGUTTER, RH
	2	D4456-5	CENTER RAINGUTTER
10		MS21075L3	NUTPLATE
10		MS27039-1-09	SCREW
10		NAS1149C0332R	WASHER (or AN960C10L)

Qty -023	Part Number	Description
X	D139-799-023	ANTI-ROTATION BLOCK KIT
5	D4310-1	BLOCK, ANTI-ROTATION
10	MS24665-155	PIN, COTTER

Qty -029	Part Number	Description
X	D139-799-029	HINGED FUEL CAP KIT
1	D4722-041	FUEL CAP HINGE ASSEMBLY
2	AN525-416R10	SCREW
1	CB200	3.5g ACRYLIC ADHESIVE